GERALDINE M. WUOLLET* HERBERT E. SKIBITZKE U. S. Geological Survey Phoenix, Arizona 85025

Plotting DME Arcs for Aerial Photography

Accurate circular flight paths based on existing navigation aids apply day or night and with or without maps, such as for infrared sensing.

(Abstract on page 190)

INTRODUCTION

ERIAL PHOTOGRAPHY and other techniques A of remote sensing are being used with increasing frequency by hydrologists and geologists in the U. S. Geological Survey, whose requests are most often for specialpurpose large-scale black-and-white photography, color and false-color photography, and infrared imagery. Last year approximately 15,000 aerial photographs were made by the Phoenix Research Office primarily for use by Water Resources Division and the Geologic Division personnel throughout the United States. Infrared imagery was also obtained for various special-project sites throughout the country. In general, the special sites consisted of small areas requiring medium- to low-altitude reconnaissance.

For those projects requiring infrared imagery the usual problem of effectively covering a small area at a low altitude, without the aid of elaborate and costly navigational devices, has been complicated by the need for collecting the data at night. To circumvent these problems several members of the Geological Survey have developed a system of pilotage which can be used in flying parallel flight lines solely by reference to the aircraft radio-navigational equipment. Such flight lines need only be arcs of concentric circles, centered upon a suitable radio-navigation station. They can be plotted on maps in

* Presented at the Annual Convention of the American Society of Photogrammetry, Washington, D. C., March 1967, under the title "Geometry of DME Circles for Aerial Surveying." Publication authorized by the Director, U. S. Geological Survey. See also the next following article which is complementary. advance of the flight by using Table 1 prepared by the authors and their staff.

The system discussed here for positioning aircraft on parallel circular flight lines is based on the use of present-day radio-navigational aids in the airways network established by the Federal Aviation Agency. A circular arrangement is often more suitable than any other simple geometric pattern for collecting hydrologic data from the air or on the ground. Other vehicles and navigational facilities or tracking radar may also be used to develop circular paths of movement, which are plotted almost as easily as straight lines through use of Table 1.

RADIO NAVIGATION

Direction (azimuth) and distance from a known ground point are the two items of



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information necessary to establish position in air navigation. Very-high frequency— Omnidirectional Range (vor)—radio stations constitute the primary source of directional information. They are maintained by the Federal Aviation Agency and operate in the very-high frequency (vHF) band. Tactical Air Navigation (TACAN) stations, originally developed by the military air service, provide both direction and distance information. TACAN stations operate in the ultrahigh frequency (UHF) band.

VORTAC stations, as the label implies, incorporate in one unified facility the azimuth information from a VOR and the distance information from a TACAN. Many VORTAC stations are now in operation throughout the United States, serving as the standard naviIn the practical use described here, however, the aircraft distance from the station is great enough (usually tens of miles) and the aircraft altitude low enough (usually less than 10,000 feet) so that no intolerable error is made by considering the indicated slant distance equal to the desired horizontal or radial distance from the TACAN station.

Digital DME receivers are capable of indicating distance accurately to tenths or hundredths of a nautical mile. Although such a high precision of measurement may or may not be warranted, the inaccuracies inherent in the receiver would probably be constant at a uniform distance from the station. This, coupled with the fairly large distances that usually separate a project area from the nearest TACAN station, ensures that the slight

ABSTRACT: Navigation of aircraft may be accomplished precisely by reference to modern distance measuring equipment. A set of tables has been prepared for use in designing flight lines on a map which the pilot can follow accurately without visual reference to the ground. The method can be particularly useful when making aerial surveys at night or over water or wherever suitably detailed maps are not available. When circular flight paths are acceptable, the method is mcre accurate than any known method of aircraft placement.

gational aids most commonly used by the modern pilot in instrument navigation.

An aircraft Distance-Measuring-Equipment (DME) receiver continuously measures the time between an *interrogating* signal transmitted by the airplane equipment and a *reply* transmitted by the ground station. The time interval is converted into distance and the information presented to the pilot by the position of a needle on a graduated scale or by actual numbers on a digital-type counter. The distance indicated is really the line-ofsight or slant distance in nautical miles from the aircraft receiver to the VORTAC station. changes in radial distance, dictated by the desired spacing of the circular flight lines, can be measured (DME) with a high degree of accuracy. It is, in fact, possible to fly nearly parallel (concentric) circular flight paths by use of the DME technique without visual reference to the ground and without elaborate guidance systems.

COMPUTATION OF DISTANCE AND AZIMUTH FROM VORTAC STATION

In order to plot circular flight lines (i.e., lines of constant DME readings) on a map it is necessary first to know, within the area to be

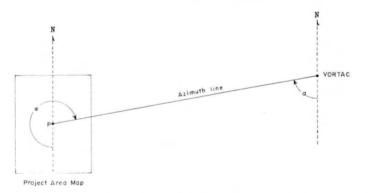


FIG. 1. Diagram showing orientation of a typical project area and a VORTAC station.

DEPARTMENT OF COMMERCE U S COAST AND GEODETIC SURVEY Form 663 Itev. Bejk 1942

INVERSE POSITION COMPUTATION

$$s_{1} \sin \left(\alpha + \frac{\Delta \alpha}{2}\right) = \frac{\Delta \lambda_{1} \cos \phi_{n}}{\lambda_{m}}$$

$$s_{1} \cos \left(\alpha + \frac{\Delta \alpha}{2}\right) = \frac{-\Delta \phi_{1} \cos \frac{\Delta \lambda}{2}}{B_{m}}$$

$$-\Delta \alpha = \Delta \lambda \sin \phi_{m} \sec \frac{\Delta \phi}{2} + F(\Delta \lambda)^{3}$$

in which $\log \Delta \lambda_1 = \log (\lambda' - \lambda) - \text{correction}$ for are to \sin^{\bullet} ; $\log \Delta \phi_1 = \log (\phi' - \phi) - \text{correction}$ for are to \sin^{\bullet} ; and $\log s = \log s_1 + \text{correction}$ for are to \sin^{\bullet} .

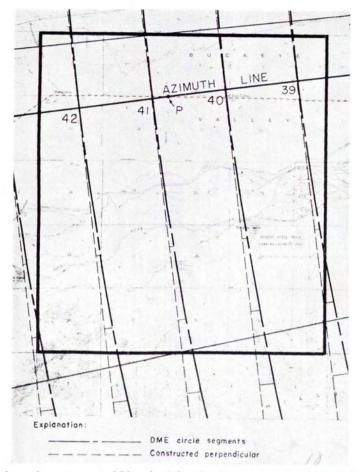
NAME OF STATION 17 111 53 25 53 VORTAC 33 1. 41 36 Reference Pt. P x' 112 33 20 54 2. $\begin{array}{l} \Delta\lambda \ (=\lambda'-\lambda) \\ \Delta\lambda \end{array}$ 48 19 59 - 4 44 24 9.5 2 _ 29.5 2 2 $\phi_{m}\left(=\phi+\frac{\Delta\phi}{2}\right)$ 33 23 23.5 2899 -299 Δλ (secs.) ∆¢ (80CR.) Iog JA 3.4622482 2.4756712 102 1¢ 36 cor. arc-sin cor. arc-sin 3.4622446 2.4756712 log JA log 14, log cos al 9.9216580 9.9999893 log cos +. colog A. 1.4907284 1.4886841 colog B. (opposite in sign to 1¢) log s, sin (a + 2 4.8746310 log s, cos(a+ 2) 3.9643446 2 3.9643446 log s, cos (a + .9102864 3 log JA 10.3867 log tan (a+ 3.4622482 log JA 20 27 9.7406272 7.8759 a+ 82 59 log sin elog F 2 $\log \sin \left(a + \frac{\Delta a}{2} \right)$ 9.9967422 log me 24 0.0000001 8.2626 log b - 3.2028755 9.0864600 log cos log 4.8778888 1595.422 log s . 25 0.018 cor. arc - sin b 4.8778913 1595.440 log s Ja (secs.) 797.720 18 13 . Use the table on the back of this form for correction of a + 2 59 27 82 arc to sin. 83 12 45 a (1 to 2) -26 36 s = 75,490 mΔa = 40.761 Nautical miles 180 262 46 09 a' (2 to 1)

Note. For log s up to 4.0 and for $\Delta \phi$ or $\Delta \lambda$ (or both) up to 3', omit all terms below the heavy line except those printed (in whole or in part) in heavy type or those underscored, if using logarithms to 7 decimal places.

F1G. 2. Inverse Position Computation (Form 662, U. S. Coast and Geodetic Survey, Rev. Sept. 1942).

flown, the distance and azimuth of at least one point from the VORTAC station to be used. Figure 1 shows the reference point P in a project area and its relation to a VORTAC. Accurate determination of both the distance and azimuth values α and α' is possible by using the *Inverse Position Computation* described in the U. S. Department of Commerce, Coast and Geodetic Survey Special Publication No. 200 (Lambert, W. D., and Swick, C. H., 1935). The latitude and longitude of the VORTAC station and of a point within or near the area to be surveyed are used to determine the direction and distance of the point P in the area from the VORTAC station. The latitude and longitude of VORTAC stations can be obtained from the Federal Aviation Agency.

Figure 2 shows the computation procedure for determining the distance and azimuth





from the VORTAC station at Phoenix, Arizona, to point P on the map (Figure 3) of an area west of the city. Once the azimuth line is determined as shown on Figure 3, construction lines can be drawn perpendicular to it at the interval representing the desired spacing of the flight lines, and offsets plotted therefrom to describe the circular arcs. Because the sample project area shown on the map in Figure 3 was to be photographed at a scale of 1:10,000, a circle segment was plotted for each whole-mile (nautical) DME radial distance falling inside the area. Thus arcs are shown for the 39.0-, 40.0-, 41.0-, 42.0-, and 43.0-mile radial distances, and these choices allow sufficient side lap of the photographs. Perpendiculars were constructed at these distances on the azimuth line, and offsets (from Table 1) plotted as shown on the map. The flight lines shown were drawn through the resulting points. The ground area actually covered by each photograph made on the subsequent test flight is outlined on the map in Figure 4. Although all photographs are not perfectly centered on the flight lines, probably due to the inherent inaccuracies of the equipment, the actual flight paths are more nearly parallel than normally can be flown by visual reference to the ground using a good map.

OFFSETS FOR PLOTTING CIRCULAR FLIGHT PATHS

Determining the offset distance x (Table 1) is a problem in basic geometry where x is simply a function of r and a, r being the radius of a circle with the VORTAC at its center, and a being a perpendicular distance from the azimuth line to the offset. Figure 5 describes the geometry of the problem. From Figure 5 it can be demonstrated that

$$x = r \left(1 - \cos \theta\right) \tag{1}$$

but

$$\cos\theta = \sqrt{1 - \sin^2\theta}$$

and

PLOTTING DME ARCS FOR AERIAL PHOTOGRAPHY

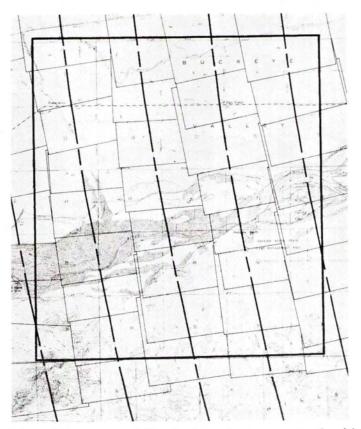


FIG. 4. Map of the project area west of Phoenix, Ariz., showing coverage of aerial photographs.

$$\sin\theta = \frac{a}{r}$$

Substituting the last two relations in Equation 1 yields

$$x = r - r\sqrt{1 - \left(\frac{a}{r}\right)}$$

or

 $x = r - \sqrt{r^2 - a^2} \tag{2}$

2

Equation 2 was used to compute values for the offset distance x given in Table 1. The table spans a range in r values, in unit increments, from 20 to 150, and a range in a values, also in unit increments, from 1 to 20. Although the tables were computed for using any desired unit of measure as long as everything is regarded as in that unit, DME receivers indicate the radial distance r in nautical miles; therefore, all distances in the tables may be regarded as in nautical miles. Should it be desired to use a statute miles scale for laying out the offsets on a map the values to be measured may be converted to statute miles by multiplying by 1.15157. The DME radials should be labeled in nautical miles for the pilot's benefit.

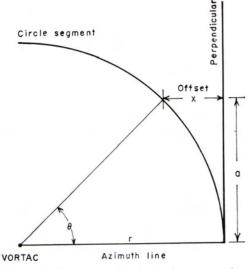


FIG. 5. Geometry involved in computing values shown in Table 1.

a^*	Radius (Any desired linear measure)										
	20	21	22	23	24	25	26	27	28	29	
1	.025	.024	.023	.022	.021	.020	.019	.018	.018	.01	
23	.100	.096	.091	.087	.084 .188	.080 .181	.077	.074	.072	.06	
4	.404	.384	.367	.351	. 336	. 322	.174 .310	.167	.161	.15	
5	.635	.604	.576	.550	.527	.505	.485	.467	.450	.43	
6	.921	.875	.834	.796	.762	.731	.702	.675	.650	. 62	
78	1.265	$1.201 \\ 1.584$	$1.143 \\ 1.506$	$1.091 \\ 1.436$	$1.044 \\ 1.373$	$1.000 \\ 1.315$.960	.923 1.212	.889	.85	
9	2.145	2.026	1.925	1.834	1.751	1.676	1.607	1.544	$1.167 \\ 1.486$	1.12	
0	2.680	2.534	2.404	2.288	2.183	2.087	2.000	1.920	1.845	1.77	
12	$3.297 \\ 4.000$	$3.112 \\ 3.766$	$2.947 \\ 3.561$	$2.801 \\ 3.379$	2.669	2.550 3.068	2.442	2.342	2.251	2.16	
3	4.801	4.508	4.252	4.026	3.215 3.826	3.646	2.935 3.483	2.813 3.336	2.702 3.201	2.59	
4	5.717	5.348	5.029	4.752	4.506	4.288	4.091	3.913	3.751	3.60	
5	6.771	6.303	5.906	5.564	5.265	5.000	4.763	4.550	4.357	4.18	
67	8.000 9.464	$7.398 \\ 8.671$	6.900 8.036	$6.477 \\ 7.508$	6.112 7.059	$5.791 \\ 6.670$	$5.506 \\ 6.328$	$5.251 \\ 6.024$	$5.022 \\ 5.751$	$4.81 \\ 5.50$	
8	11.282	10.183	9.351	8.682	8.126	7.651	7.238	6.875	6.552	6.26	
9	$13.755 \\ 20.000$	$12.056 \\ 14.597$	$10.910 \\ 12.835$	$10.038 \\ 11.642$	$9.337 \\ 10.734$	8.752 10.000	8.252 9.387	7.817 8.862	$7.433 \\ 8.404$	7.09	
						101000	2.001	0.002	0.404	0.00	
1*	30	31	32	33	34	35	36	37	38	39	
12	.017	.016	.016	.015	.015	.014	.014	.014	.013	.01	
3	.150	.146	.063	.137	.059	.057	.056	.054	.053	.05	
4	.268	.259	.251	.243	.236	.229	.223	.217	.211	.20	
5	.420	.406	. 393	.381	.370	.359	. 349	. 339	. 330	.32	
6 7	. 606	.586	.568	.550	.534	.518	. 504	. 490	.477	.46	
8	1.086	1.050	1.016	.984	.955	.707	.687	.668	.650	.63	
9 0	1.382	$1.335 \\ 1.657$	$1.292 \\ 1.603$	$1.251 \\ 1.552$	$\begin{smallmatrix}1.213\\1.504\end{smallmatrix}$	$1.177 \\ 1.459$	$1.143 \\ 1.417$	$1.111 \\ 1.377$	1.081	1.05	
1	2.089	2.017	1.950	1.887	1.829				1.339	1.30	
2	2.504	2.417	2.335	2.259	2.188	$1.774 \\ 2.121$	$1.722 \\ 2.059$	$1.673 \\ 2.000$	$1.627 \\ 1.944$	1.58	
3	2.963	2.858	2.760	2.668	2.583	2.504	2.429	2.359	2.293	2.23	
45	$3.467 \\ 4.019$	$3.341 \\ 3.871$	3.225 3.737	$3.117 \\ 3.606$	$3.016 \\ 3.488$	2.922 3.377	$2.834 \\ 3.274$	$2.751 \\ 3.177$	$2.673 \\ 3.086$	2.59	
6	4.623	4.448	4.287	4.138	4.000	3.871	3.751	3.638	3.533	3.43	
7	5.282	5.077	4.889	4.716	4.555	4.406	4.267	4.137	4.015	3.90	
8	6.000	5.761	5.542	5.341	5.156	4.983	4.823	4.674	4.534	4.40	
9	$6.784 \\ 7.639$	6.505 7.315	$6.251 \\ 7.020$	$6.018 \\ 6.751$	$5.804 \\ 6.504$	$5.606 \\ 6.277$	$5.422 \\ 6.067$	$5.251 \\ 5.871$	5.091 5.689	$\frac{4.94}{5.51}$	
a*	40	41	42	43	44	45	46	47	48	49	
$\frac{1}{2}$.013	.012 .049	.012 .048	.012 .047	.011	.011 .044	.011 .043	.011 .043	.010	.01	
3	.113	.110	.107	.105	.102	.100	.098	.043	.042	.04	
45	.201	.196	.191	.186	.182 .285	.178	.174 .273	.171 .267	.167	.16	
6	.453	.441	.431	.421	.411	.402	. 393	. 385	.376	.36	
7	.617	.602	. 587	.574	. 560	.548	. 536	. 524	.513	. 50	
89	.808	$.788 \\ 1.000$.769	.751	.733	.717 .909	. 701	.686	.671	.65	
0	1.026	1.238	1.208	1.179	1.151	1.125	.889 1.100	$.870 \\ 1.076$.851 1.053	.83 1.03	
1	1.542	1.503	1.466	1.431	1.397	1.365	1.335	1.305	1.277	1.25	
2	1.842	1.795	1.751	1.708	1.668	1.630	1.593	1.558	1.524	1.49	
34	$2.171 \\ 2.530$	$2.116 \\ 2.464$	$2.063 \\ 2.402$	$2.012 \\ 2.343$	$1.964 \\ 2.287$	$1.919 \\ 2.233$	$1.875 \\ 2.182$	1.834	1.794	1.75	
5	2.919	2.842	2.402	2.343	2.636	2.233 2.574	2.182	$2.134 \\ 2.458$	$2.087 \\ 2.404$	$2.04 \\ 2.35$	
6	3.339	3.251	3.167	3.088	3.012	2.941	2.872	2.807	2.745	2.68	
7	3.792	3.690	3.594	3.503	3.417	3.335	3.257	3.182	3.111	3.04	
89	$4.279 \\ 4.801$	$4.163 \\ 4.668$	$4.053 \\ 4.543$	$3.949 \\ 4.425$	$3.850 \\ 4.314$	$3.757 \\ 4.208$	$3.668 \\ 4.107$	$3.583 \\ 4.012$	3.503 3.921	3.42	
0	5.359	5.209	5.068	4.934	4.808			1.014	0.941	0.00	

TABLE 1. OFFSET DISTANCES FOR PLOTTING DME CIRCLES

TABLE 1-Continued

		Radius (Any desired linear measure)											
a^*	50	51	52	53	54	55	56	57	58	59			
1	.010	.010	.010	.009	.009	.009	.009	.009	.009	.003			
23	.040	.039	.038	.038	.037	.036	.036	.035	.034	.034			
3	.090	.088	.087	.085	.083	.082	.080	.079	.078	.070			
4 5	.160	.157 .246	.154 .241	.151	.148	.146	.143	.141 .220	.138	.130			
6	.361	.354	.347	.341	.334	.328	. 323	.317	.311	. 300			
7	.492	.483	.473	.464	.456	.447	.439	.431	.424	. 41			
89	. 644	.631	.619	.607	. 596	.585	. 574	. 564	.554	. 543			
0	.817 1.010	. 800 . 990	.785	.770	.755	.741	.728	.715	.703	. 690			
	1.225							1.071					
12	1.461	$1.200 \\ 1.432$	$1.177 \\ 1.404$	$1.154 \\ 1.376$	$1.132 \\ 1.350$	$1.111 \\ 1.325$	$1.091 \\ 1.301$	1.277	$1.053 \\ 1.255$	1.03			
3	1.720	1.685	1.651	1.619	1.588	1.558	1.530	1.502	1.476	1.450			
45	$2.000 \\ 2.303$	$1.959 \\ 2.256$	$1.920 \\ 2.210$	$1.882 \\ 2.167$	$1.846 \\ 2.125$	$1.812 \\ 2.085$	$1.778 \\ 2.046$	$1.746 \\ 2.009$	$1.715 \\ 1.973$	1.68. 1.93			
67	2.629 2.979	2.575 2.917	2.523	$2.473 \\ 2.800$	$2.425 \\ 2.746$	2.379 2.693	$2.334 \\ 2.643$	$2.292 \\ 2.594$	$2.251 \\ 2.547$	2.21			
18	3.352	3.282	2.857 3.215	3.150	3.088	3.029	2.972	2.917	2.864	2.81.			
9	3.751	3.671	3.595	3.523	3.453	3.386	3.322	3.260	3.200	3.14.			
20	4.174	4.085	4.000	3.918	3.840	3.765	3.693	3.624	3.557	3.49.			
**								17					
a*	60	61	62	63	64	65	66	67	68	69			
12	.008	.008	.008	.008	.008	.008	.008	.008	.007	.00			
3	.075	.074	.073	.072	.070	.069	.068	.067	.066	.06.			
4	.133	.131	.129	.127	.125	.123	.121	.120	.118	.110			
5	. 209	.205	.202	.199	.196	. 193	. 190	.187	.184	.181			
6	. 301	.296	. 291	.286	.282	.279	.273	.269	.265	.26			
7 8	.410	.403 .527	.396	.390	.384	.378	.372	.367 .479	.361 .472	.35			
9	.679	. 668	.657	. 646	. 636	. 626	. 617	. 607	. 606	. 590			
10	.839	.825	.812	.799	.786	.774	.762	.750	.739	.728			
11	1.017	1.000	.984	.968	.952	.938	.923	.909	.896	.882			
12	1.212	1.192	1.172	1.154	1.135	1.117	1.100	1.083	1.067	1.052			
13	1.425	$1.401 \\ 1.628$	$1.378 \\ 1.601$	$1.356 \\ 1.575$	$1.334 \\ 1.550$	$1.313 \\ 1.526$	$1.293 \\ 1.502$	$1.273 \\ 1.479$	$1.254 \\ 1.457$	1.230			
15	1.905	1.873	1.842	1.812	1.783	1.754	1.727	1.701	1.675	1.650			
6	2.173	2.136	2.100	2.066	2.032	2.000	1.969	1.938	1.909	1.881			
17	2.459	2.417	2.376	2.337	2.299	2.262	2.227	2.193	2.159	2.12			
8	2.764	2.716	2.670	2.626	2.583	2.542	2.502	2.463	2.426	2.389			
920	$3.088 \\ 3.431$	$3.034 \\ 3.372$	$2.983 \\ 3.314$	$2.933 \\ 3.259$	2.885 3.205	2.839 3.152	$2.794 \\ 3.103$	$2.750 \\ 3.055$	$2.708 \\ 3.008$	2.668			
a*	70	71	72	73	74	75	76	77	78	79			
1	.007	.007	.007	.007	.007	.007	.007	.007	.007	.000			
23	.029	.028 .064	.028	.028 .062	.027	.027	.026	.026	.026	.02.			
4	.114	.113	.111	.110	.108	.107	.105	.104	.103	.10			
5	.179	.176	.174	.172	.169	.167	.835	.163	.160	.15			
6	.258	.254	.251	.247	.244	.240	.237	.234	.231	.22			
7 8	. 351 . 459	.346 .452	.341 .446	.336 .440	. 332	.327	.323	.319	.315	.31			
9	. 582	. 452	. 565	. 557	. 549	. 542	.465	.528	. 521	. 51-			
Ó	.718	.708	. 698	.688	.679	.670	.661	.652	.644	. 63			
1	.870	.857	.845	.834	.822	.831	.800	. 790	.780	. 770			
2	1.036	1.022	1.007	.994	.980	.966	.953	.941	.929	.91			
3	1.218	1.200	1.183	1.167	1.151	1.135	1.120	1.105	1.091	1.077			
4 5	$1.414 \\ 1.626$	$1.394 \\ 1.603$	$1.374 \\ 1.580$	$1.355 \\ 1.558$	$1.336 \\ 1.536$	$1.318 \\ 1.515$	$1.301 \\ 1.495$	$1.284 \\ 1.475$	$1.267 \\ 1.456$	1.250 1.43			
6	1.853	1.826	1.800	1.775	1.751	1.728	1.703	1.681	1.659	1.63			
7	2.096	2.065	2.036	2.007	1.979	1.952	1.926	1.900	1.875	1.85			
8	2.354	2.320	2.286	2.254	2.223	2.192	2.162	2.134	2.105	2.078			
9	2.628	$2.590 \\ 2.875$	$2.552 \\ 2.834$	$2.516 \\ 2.795$	$2.481 \\ 2.754$	2.447 2.716	$2.413 \\ 2.679$	$2.381 \\ 2.643$	$2.350 \\ 2.608$	2.319			
0	2.918												

TABLE 1—Continued

	Radius (Any desired linear measure)										
a^*	80	81	82	83	84	85	86	87	88	89	
1	.006	.006	.006	.006	.006	.006	.006	.006	.006	.00	
2	.025	.025	.024	.024	.024	.024	.023	.023	.023	.02.	
3	.056	.056	.055	.054	.054	.053	.052	.052	.051	.05	
4	.100	.099	.098	.096	.095	.094	.093	.092	.091	.09	
5	.156	.154	.153	.151	.149	.147	.146	.144	.142	.14	
6	.225	.223	.220	.217	.215	.213	.210	.207	.205	. 202	
7	. 307	. 303	. 299	. 296	. 292	. 289	.285	.282	.279	.27	
8	. 401	. 396	. 391	.386	.382	.377	.373	.369	.364	.36	
9	. 508	. 502	.495	.489	.484	.478	.472	.467	.462	.45	
0	. 628	. 620	.612	.605	. 597	. 590	. 583	.577	.570	. 56	
1	.761	.750	.741	.732	.723	.715	.706	. 698	. 690	. 68	
12	.905	.894 1.050	.883 1.037	$.872 \\ 1.024$.862 1.012	.851	.841 .988	.832	.822	.81.	
14	1.235	1.219	1.204	1.189	1.175	$1.000 \\ 1.161$	1.147	.977 1.134	1.121	.95	
5	1.419	1.401	1.384	1.367	1.350	1.334	1.318	1.303	1.288	1.27.	
	1.00	1 504	1 576	1	1 5 20	1 501	1 500	1 101	1 1/7	1 15	
16	$1.616 \\ 1.827$	$1.596 \\ 1.804$	$1.576 \\ 1.782$	$1.557 \\ 1.760$	$1.538 \\ 1.738$	$1.521 \\ 1.717$	$1.502 \\ 1.697$	$1.484 \\ 1.677$	$1.467 \\ 1.658$	1.450	
18	2.051	2.025	2.000	1.975	1.951	1.928	1.905	1.882	1.861	1.839	
9	2.289	2.260	2.232	2.204	2.177	2.151	2.125	2.100	2.076	2.053	
20	2.540	2.508	2.476	2.446	2.416	2.387	2.358	2.330	2.290	2.27	
a*	90	91	92	93	94	95	96	97	98	99	
1	.006	.006	.006	.005	.005	.005	.005	.005	.005	.00.	
2	.022	.022	.022	.022 .048	.021 .048	.021 .047	.021 .047	.021 .046	.020 .046	.020	
3 4	.030	.030	.049	.048	.048	.047	.047	.040	.040	.040	
5	.139	.138	.136	.135	.133	.132	.130	.129	.128	.120	
6	.200	.198	.196	.194	.192	.190	.188	.186	.184	.182	
7	.278	.270	.267	.264	.261	.258	.256	.253	.250	. 248	
89	.356	.352	.348	.345	.341	.338	.334	.330	.327	. 324	
9	.451	.446	.441	.437	.432	.427	. 423	.418	.414	.410	
10	.557	.551	.545	. 539	.534	.528	. 522	.518	.512	. 506	
1	.675	.667	. 660	.653	.646	. 639	.632	. 626	.619	.613	
12	.804 .944	.795	.786	.778	.769	.761	.753 .884	.745	.738	.730	
4	1.096	1.083	1.072	1.060	1.048	1.037	1.026	1.016	1.005	.995	
15	1.259	1.245	1.231	1.218	1.205	1.192	1.179	1.167	1.155	1.143	
6	1.434	1.418	1.402	1.387	1.372	1.357	1.343	1.329	1.315	1.302	
7	1.620	1.602	1.584	1.567	1.550	1.534	1.545	1.501	1.486	1.471	
8	1.818	1.798	1.778	1.759	1.740	1.721	1.703	1.685	1.667	1.650	
9	2.028	2.006	1.983	1.962	1.946	1.919	1.899	1.879	1.860	1.840	
0	2.250	2.225	2.200	2.176	2.152	2.129	2.106	1.084	2.063	2.041	
a*	100	101	102	10.2	104	105	106	107	108	109	
		101	102	103		105					
1	.005	.005	.005	.005	.005	.005	.005	.005	.005	.005	
23	.020 .045	.020 .045	.020 .044	.020 .044	.019 .043	.019 .043	.019 .043	.019 .042	.019 .042	.018 .041	
4	.045	.079	.079	.078	.077	.076	.076	.075	.074	.074	
5	.125	.124	.123	.122	.120	.119	.118	.117	.116	.115	
6	.180	.178	.177	.175	.173	.173	.170	.168	.167	.165	
7	.245	.243	.241	.238	.236	.234	.231	.229	.227	.225	
7 8	. 321	. 317	.314	.311	.308	. 305	. 302	.300	. 297	.294	
9	.406	. 402	. 398	. 394	. 390	. 387	.383	.379	.376	.372	
0	. 501	.496	.491	.487	.482	.477	.473	.468	.464	.460	
1	.607	.601	. 595	. 589	. 583	.578	. 572	.567	. 562	.557	
2	.723	.716	.708	.702	. 695	.688	. 682	.675	. 669	. 663	
3 4	.849	.840	.832	.824	.816	.808	.800	. 793	.785	.778	
5	.985 1.132	.975 1.120	.965	.956 1.098	1.088	$.938 \\ 1.077$	1.067	.920 1.057	1.047	1.037	
6	1.288	1.275	1.263	1.250	1.238	1.226	1.215	1.203	1.192	1.181	
7	1.456	1.441	1.427	1.413	1.399	1.385	1.372	1.359	1.346	1.334	
8	1.633	1.617	1.601	1.585	1.570	1.554	1.540	1.525	1.511	1.497	
9	1.822	1.803	1.785	1.768	1.750	1.733	1.717	1.701	1.685	1.669	
)	2.021	2.000	1.980	1.961	1.941	1.922	1.904	1.886	1.868	1.851	

TABLE 1—Continued

	Radius (Any desired linear measure)											
a^*	110	111	112	113	114	115	116	117	118	119		
1	.005	.005	.005	.005	.004	.004	.004	.004	.004	.004		
23	.018	.018	.018	.018	.018	.017	.017	.017	.017	.017		
3	.041	.041	.040	.040	.040	.039	.039	.039	.038	.038		
4	.073	.072	.072	.071	.070	.070	.069	.068	.068	. 105		
5	.114	.113	.112	.111	.110	.109	.100	.107	.100	.100		
6	.164	.162	161	.160	.158	.157	.155	.154	.153	.151		
6 7 8	.223	. 221	.161	.217	.215	.213 .279 .353	.211	.210	.208	. 200		
8	. 291	.221	.286	.284	.281	.279	.276	.274	.272	.269		
9	. 223 . 291 . 369	.366	. 362	.359	.356	.353	.350	.347	. 344	. 341		
10	.456	.451	.447	.444	.440	.436	.432	.428	.425	. 421		
11	. 551	.546	. 542	.537	.532	. 527	. 523	.518	.514	. 510		
12	.657	.651	.645	.639	.633	. 628	.622	.617	.612	. 607		
13	.657	.764	.757	.750	.744	.737	.731	.725	.718	.712		
14	. 895	.887	.879	.871	.863	.855	.848	.841	.834	.826		
15	1.028	1.018	1.009	1.000	.991	.983	.974	.966	.957	.945		
16	1.170	1.159	1.149	1.139	1.128	1.119	1.109	1.099	1.090	1.081		
17	1.322	1.310	$1.149 \\ 1.298$	1.286	1.275	1.264	1.253	1.242	1.231	1.221		
18	1.483	1.469	1.456	1.443	1.430	1.418	1.405	1.393	1.381	1.369		
19	1.653	1.638	1.623	1.609	1.595	1.581	1.567	$1.553 \\ 1.722$	$1.540 \\ 1.707$	1.527		
20	1.834	1.817	1.800	1.784	1.768	1.753	1.737	1.722	1.707	1.093		
a*	120	122	124	126	128	130	132	134	136	138		
1	.004	.004	.004	.004	.004	.004	.004	.004	.004	.004		
2	.017	.016	.016	.016	.016	.015	.015 .034	.015 .034	.013	.033		
3 4	.038	.037	.036	.036	.035	.035	.034	.060	.059	.058		
4 5	.067	.066	.065	.004	.003	.096	.095	.093	.092	.091		
								124	.132	.130		
6	.150	.148	.145	.143	.141 .192	.138 .189 .246	.136	.134	180	.178		
7 8	.204	.201	. 258	. 195	. 250	.109	.243	.183	.236	. 232		
9	.338	.332	.327	.322	.317	.312	. 307	.303	. 298	. 294		
10	.417	.411	.404	. 398	. 391	.385	.379	.374	.368	. 363		
11	. 506	.497	.489	.481	.474	.466	.459	.452	.446	.439		
11 12	. 602	. 592	. 582	.573	. 564	. 555	.547	. 538	. 530	. 523		
13	. 706	695	.683	.672	.662	.652	. 642	.632	.623	.614		
14	.820	.806	.793	.780	.768	.756	.744	.733	.722	.712		
15	.941	.926	.911	.896	.883	.868	.855	.842	.830	.818		
16	1.072	1.054	1.037	1.020	1.004	.988	.973	.959	.944	.931		
17	1.210	$1.054 \\ 1.190$	1.171	1.152	1.134	1.116	1 099	1.083	1.067	1.051		
18	1.358	1.335	1.314	$\begin{array}{c}1.292\\1.441\end{array}$	1.272	1.252	1.233	1.215	1.196	1.179		
19	1.514	$1.489 \\ 1.651$	1.464	1.441	$1.418 \\ 1.572$	$1.396 \\ 1.548$	$1.375 \\ 1.524$	$1.354 \\ 1.501$	$1.334 \\ 1.479$	$1.314 \\ 1.457$		
20	1.679	1.651	1.624	1.598	1.572	1.340	1.524	1.501	1.477	1.107		
a*	140	142	144	146	148	150						
									······			
1	.004	.004	.004	.003	.003 .014	.003						
23	.014	.014 .032	.014 .031	.014	.014	.013						
4	.032	.032	.056	.055	.054	.053						
5	.089	.088	.087	.086	.084	.083						
6	.129	.127	.125	.123	.122	.120						
6 7	.129	.173	.174	.168	.166	.163						
8	. 229	.226	.222	.219	.216	.214						
9	. 290	.286	.282	.278	.274	.271						
10	.358	.353	.348	.343	.338	.334						
11	.433	.427	.421	.415	.409	.404						
12	.515	. 508	. 501	.494	.487	.481						
13	.605	. 596	.588	. 580	.572	. 564						
14	. 702	. 692	.682	.673	.664	.655						
15	. 806	.795	.783	.773	.762	.752						
16	.917	.904	.892	.879	.867	.856						
17	1.036	1.021	1.007	.993	.980	.966						
18	1.162	1.146	1.129	1.114	1.099	1.084						
19	1.295	1.277	1.259	1.242	1.225	1.208						
20	1.436	1.412	1.396	1.376	1.358	1.339						